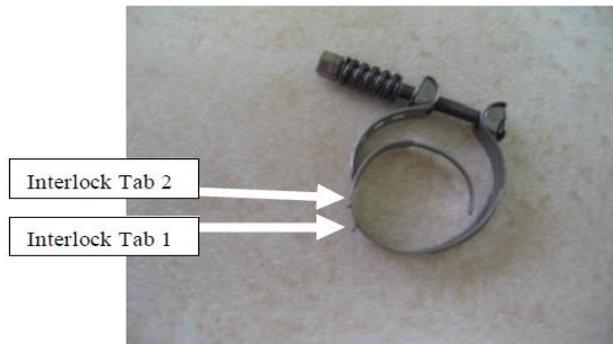
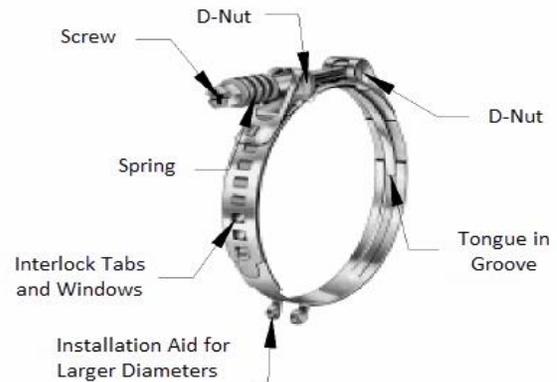
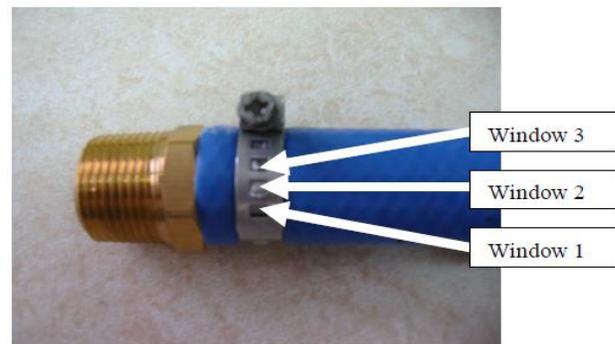


### HOW TO INSTALL:

1. Open screw until it stops at the D-nut.
2. Preset interlocks 1 and 2 (See Illustration A) in the window openings (See Illustration B). Ensure the tongue is in the groove.



**Illustration A**

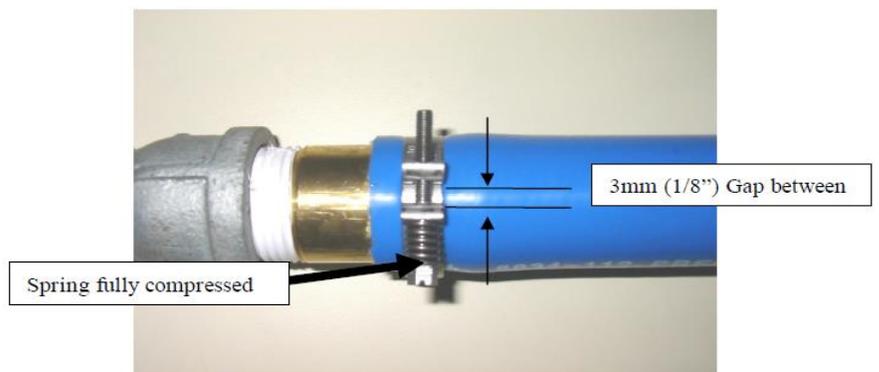


**Illustration B – Shown with Interlock Tab 1 in Window 2**

3. Slip the preset clamp over the end of the hose and then slip the hose/clamp assembly over the hose fitting. **NOTE: there should be no play between the hose and the clamp.**
4. Using an air ratchet or similar tool, tighten the screw until the spring is almost fully compressed.
5. Using a torque nut driver or similar torque tool, torque the adjusting screw to: 2 Nm / 18 in.-lbs.

### NOTE: DO NOT OVER TIGHTEN!

6. Check the gap between the D-nuts, gap should be a minimum of 3 millimeters (1/8") and the spring should be fully compressed (See Illustration C).



**Illustration C**

### Removal Instructions:

1. Open screw without disengaging it from the D-nut.
2. Lift range control latch and remove clamp from application.